

**DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.**

# **SOUTH PRODUCTION NOTES**

**June 19, 2014  
Afternoon Shift**

**BASF EMPLOYEES  
48 Last Recordable  
353 Last Lost Time**

## **#1 MED / AI 5655:**

**Continue running batches.**

**Midnight shift:**

**Day shift: Continued/work order is in to repair Line 1/ 4 minor slide gate. They are repairing now.**

**Afternoon shift:**

## **#1 RC / AI 5655:**

**Ready and running. Calciner is at temperature. No cutter required.**

**Midnight shift:**

**Day shift: Continued.**

**Afternoon Shift:**

**Exhaust to Trimer**

## **#2 MED line/ Cu-0860:**

**On hold until more 3818 gets in pass. We are not done...just on hold until more Cu 3818 is made on #5 RC.**

**Midnight shift:**

**Day Shift: On Hold...waiting for next Cu 3818 material.**

**Afternoon Shift:**

## **#2 RC/ Cu-0860:**

**Re-screen/Lot 152-bags 2,7,20,22,27-we will make these lot 153.**

**Midnight Shift:**

**Day shift: Down/Start re-screens after maintenance finishes PMs. Started bringing up re-screens to 2<sup>nd</sup> floor.**

**Afternoon shift:**

**Exhaust to F1**

## **#3 MED line / D-1798 NAQ:**

**Continue**

**Midnight Shift:**

**Day shift: Re-started.**

**Afternoon Shift:**

**#3 RC / D - 1798:**

Calciner lit and up to temperature. Making approx.. 50 batches.

Midnight shift:

Day shift: Continued.

Afternoon Shift:

**Exhaust to CTO**

**#4 RC / D-5206:**

Completed.

Midnight Shift:

Day shift: Is in auto start up for IMC. Kirk will also be working on it. Will need reversed when temps are low enough.

Afternoon Shift:

**Exhaust to 4A DC**

**#5 RC / Cu-3818:**

Continue. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.

Midnight Shift:

Day shift: Continued on re-fire list.

Afternoon shift:

**Exhaust to 5A DC**

**Old Pfaudler D-0761:**

Continue on as long as the water is clear.

Midnight Shift:

Day Shift: Continued.

Afternoon Shift:

**#6 RC / SC Type G (D-0761):**

Continue when material available. Pick any miscolored material(black) off of the top of the drums before closing them up.

Midnight shift:

Day Shift: Continued/kicked out/work order is in to assist in re-lighting.

Afternoon shift:

**Exhaust to Sly Scrubber**

**PK Blender / Na Selexorb Intermediate:**

Continue. Making approximately 20 batches. Take to drop area in shipping.

Midnight Shift:

Day shift: Continued/2 partial bags in B-9 that can be topped off.

Afternoon shift:

**TANK 7 / Cu 0226 solution empty:**

Tank was flushed and toted off(6/17/14).

Midnight shift:

Day shift: No activity.

Afternoon Shift:

**New Pfaudler / Cu 0226:**

Continue

Midnight shift:

Day shift: Will need cleaning instructions. ( Grodecki)

Afternoon Shift:

**Abbe Blender – D-5206:**

Finished.

Midnight shift:

Day shift: No activity

Afternoon Shift:

**National Dryer / D-5206:**

Done

Midnight Shift:

Day shift: Continued to clean. Need work order in –belt will not run.

Afternoon Shift:

**Tower 3 /DPT-101:**

Sheaves have been changed.

Midnight Shift:

Day shift: Loaded and running.

Afternoon shift:

**Tower 6 / Cu-1230:**

Loaded and DOWN.

Midnight Shift:

Day shift: Compressor and belts are being worked on/will start when repaired.

Afternoon shift:

### **Harrop Kiln – AI-4096 XL**

Continued. Use existing drums and place new labels (after old labels are peeled off) on the same spot.

Midnight Shift:

Day shift: Finished Unloading and bringing temperatures down.

Afternoon shift:

### **North Screener / DPT 101:**

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift: Hold.

Day shift: Hold

Afternoon Shift: Hold.

### **South Screener / Cu-0860:**

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the rate required.

Midnight shift:

Day shift: Continued/8 totes

Afternoon Shift:

### **#2662 (east) Pill Machine / Zr-0403 1/8: Hold**

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Midnight shift:

Day Shift: No activity

Afternoon shift:

### **#2664 (west) Pill Machine / Zr-0403 1/8: Hold**

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)

Midnight shift:

Day Shift: No activity

Afternoon shift:

### **TK #2 Change over to V 2010:**

Just need to verify that all saggars have been changed over. We can use V 2010, AL saggars that are clean, or new saggars. Fill in work. We will be tentatively starting the week of June 23.

Midnight shift:

Day Shift: No activity

## Afternoon shift:

### Priorities

- I. Towers and screening to keep up
- II. 5 RC to have powder for 2 line next week - SA needs to be correct
- III. 4 RC - get rate to standard ( Cu-0026 next). need to inspect and analyze lots quickly on

Monday

- IV. Old Pfaudler and 6 RC - get ready to run SCG with potassium
  - V. 3 Line get D-1798 started.
  - VI. Selectsorb - need eyes on mixing to ensure PPE is correct and see what pressure buildup is
  - VII. Harrop Kiln - make sure track works correctly, no manual pushing/ pulling
- Clean National once other jobs are started - Will determine if Na Carb washing is needed after vacuuming ( SNAP next)

Top three are call outs for sure, use discretion for others.

Lucas changed out the pump on the F1 Scrubber tank on 1<sup>st</sup> floor.

- 1. DL Page will be replacing a section of the #3 line dust collector during shut down. Ray N. project.
- 2. F1 Scrubber leak – need to check the suction. It may be pulling too hard allowing the water to blow through the blower. Other improvements / repairs need to be discussed for possible work over shut down.
- 3. Pioneer was in to take samples for Asbestos in the Truck and Tray dryers. Project quotes from other contractors underway.
- 4. A bag of ICL-8 out of the dryer is on hold and labeled “Hold for Kristen”.

Below are materials listed that area in Q and not acceptable to use:

Date of Receipt	Material	Material Description	Plant	Storage Location	Batch	In Quality Insp.	Base Unit of Measure	Status
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423142	317.515	KG	Waiting on COA
6/12/2014	57350121	1-DECANOL	UXCS	0002	S0423141	12,383.072	KG	Waiting on COA
3/7/2014	55500368	MAGNESIUMCHLORID X 6 H2O	UXCS	0017	OGM062413	5,669.905	KG	Missing COA - Working on getting this
6/11/2014	57350916	ALUMINA VERSAL B-II	UXCS	0002	4422001229	18,143.695	KG	Waiting on COA

Dry ice was ordered on 6/19/14.